



### **Function**

Piston seals are designed to seal the pressurized hydraulic fluid against the atmosphere or between two pressurized spaces.

#### **Features**

- Asymmetrical, single acting piston seal, designed with interference of the preload element on the ID and slight interference of the PTFE glide ring on the OD.
- ⇒ High pressure force because of a machined rubber preload element. Less relative movement of the rubber part compared to an O-Ring giving the seal a higher wear resistance.
- ⇒ Excellent sealing performance in low and high speeds.
- ⇒ Suitable for positioning functions.
- ⇒ Negligible tendency to "stick-slip" effect, good sliding properties.
- ⇒ Low break-away load after long standstills.
- ⇒ Excellent gap extrusion resistance.
- ⇒ Can be used in grooves where no O-Ring is possible.

# **Application**

Reciprocating pistons in hydraulic cylinders, plungers in heavy-duty applications. Max. pressure 400 bar, max. speed 10 m/s.

# Installation

Snap-in installation.

Attention: PTFE glide rings needs calibration after installation!

## Seal housing recommendation

| Tolerances       | [mm]      |            |
|------------------|-----------|------------|
| L < 10mm         | + 0.2     |            |
| L≥10mm           | + 0.3     |            |
| ø NA             | H 8       |            |
| ø NI             | h 8       |            |
|                  |           |            |
| Surface Rouges   | Rtmax [µ] | Ra [μ]     |
| Bottom of groove | ≤ 6.3     | ≤ 1.6      |
| Face of groove   | ≤ 15      | ≤ 3        |
|                  |           |            |
| Sliding surface  | Rtmax [µ] | Ra [μ]     |
| PU, elastomeres  | ≤ 2.5     | ≤ 0.1-0.5  |
| PTFE             | ≤ 2       | ≤ 0.05-0.3 |

# **Profile description**

# Piston Seal **PS81B**

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