

## **Function**

Wipers are designed to keep dust, dirt, sand and others off the rod and the sealing and guiding elements, avoiding abrasive damage caused by external contamination.

## **Features**

- ⇒ The profile is designed with interference on the OD which provides a good static fit, preventing the entry of humidity and other contamination via the outside diameter.
- $\Rightarrow$  Additional sealing on the housing face.
- $\Rightarrow$  Sharp wiping lip to ensure any dirt is wiped off properly.
- $\Rightarrow$  Secundary lip for stabilizing and reducing the residual oil film.
- $\Rightarrow$  Pressure from the trailing side has to be avoided.

## **Application**

Reciprocation rods in hydraulic cylinders, plungers, rolling mills. Max. pressure 0 bar, max. speed 2 m/s.

## **Installation**

Snap-in installation. When the cylinder can not be dismantled, the wiper can also be installed in cut version. In this case the diameter should be increased by 2-3%.

Seal housing recommendation			Profile description
Tolerances	[mm]		
L1	+ 0.2		
L2	- 0.2		Mining Seal
ø NA	H11		
ø NI	f 8		
			Ŭ
Surface roughness	Rtmax [µ]	Ra [µ]	W51
Bottom of groove	≤ 6.3	≤ 1.6	
Face of groove	≤ 15	≤ 3	
Sliding surface	Rtmax [µ]	Ra [µ]	
PU, elastomeres	≤ 2.5	≤ 0.1-0.5	
PTFE	≤ 2	≤ 0.05-0.3	
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