



### **Function**

Rod seals are designed to seal the pressurized hydraulic fluid against the atmosphere, preventing leakage and pollution of the environment.

### **Features**

- ⇒ Asymmetrical, single acting rod seal with anti extrusion ring, designed with interference on the OD which provides a good static fit in the groove.
- ⇒ Primary seal in tandem arrangements of heavy duty applications.
- ⇒ Thin and flexible static lip to enable pressure relief, built up between primary and secondary seal.
- ⇒ Replacement for the primary O-Ring energised rod seals in tandem arrangements.
- ⇒ Not recommended as single/main seal in sealing systems.
- ⇒ Suitable for high pressure peaks at about 700 bar.
- ⇒ Radial grooves on the sealing lip recommended to reduce any risk of „blow-by“.
- ⇒ Useable for long stroke lengths.

### **Application**

Primary seal in tandem arrangements in hydraulic cylinders for construction machines, draulic excavators or earthmoving equipment.

Max. regular pressure 400 bar (peaks up to 700bar), max. speed 1 m/s, depending on material selection.

### **Installation**

Snap-in installation.

#### **Seal housing recommendation**

Tolerances	[mm]	
L < 10mm	+ 0.2	
L ≥ 10mm	+ 0.3	
∅ NA	H10	
∅ NI	f 8	
Surface roughness	Rtmax [μ]	Ra [μ]
Bottom of groove	≤ 6.3	≤ 1.6
Face of groove	≤ 15	≤ 3
Sliding surface	Rtmax [μ]	Ra [μ]
PU, elastomeres	≤ 2.5	≤ 0.1-0.5
PTFE	≤ 2	≤ 0.05-0.3

#### **Profile description**

**Rod Seal**  
**RS02C**