



Function

Symmetrical piston/rod seals are designed to seal the pressurized hydraulic fluid against the atmosphere or between two pressurized spaces.

Features

- ⇒ Variable pressure ring for vee packings PRS10-12
- ⇒ Excellent static and dynamic sealing performance.
- ⇒ Excellent performance in high pressure conditions.
- ⇒ Useable for short and long stroke lengths.
- ⇒ High wear resistance.

Application

Reciprocating pistons/rods in hydraulic cylinders, plungers etc.

Used in heavy duty applications (presses) with return stroke by equipment weight. Max. pressure 500 bar, max. speed 0.5 m/s.

Installation

Installation normally in open housings.

At closed housings the parts need to be split. In this case the seal must be done slightly larger (approx. 1% in diameter)

Seal housing recommendation

Tolerances	[mm]	
L < 10mm	+ 0.2	
L ≥10mm	+ 0.3	
Ø NA (rod groove)	H10	
Ø NI (rod diam.)	f8	
Ø NA (cylinder diam.)	H9	
Ø NI (piston groove)	h10	
Surface roughness	Rtmax [µ]	Ra [μ]
Bottom of groove	Rtmax [μ] ≤ 6.3	Ha [μ] ≤ 1.6
Bottom of groove	≤ 6.3	≤ 1.6
Bottom of groove	≤ 6.3	≤ 1.6
Bottom of groove Face of groove	≤ 6.3 ≤ 15	≤ 1.6 ≤ 3

Profile description

Piston-/Rod Seal PRS99

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