

## **Function**

Wipers are designed to keep dust, dirt, sand and others off the rod and the sealing and guiding elements, avoiding abrasive damage caused by external contamination.

## **Features**

- ⇒ The profile is designed with interference on the OD which provides a good static fit, preventing the entry of humidity and other contamination via the outside diameter.
- ⇒ Double acting wiper that is only used in old machineries anymore. For new constructions WR11 or WR12 is recommended.
- ⇒ Special designed housings required.
- $\Rightarrow$  Pressure from the trailing side should be avoided.

## **Application**

Reciprocation rods in old hydraulic cylinders, plungers. Max. pressure 0 bar, max. speed 4 m/s.

## **Installation**

Snap-in installation.

When the cylinder can not be dismantled, the wiper can also be installed in cut version. In this case the diameter should be increased by 2-3%.

Seal housing recommendation			Profile description
Tolerances	[mm]		
L < 10mm	+ 0.2		
L≥10mm	+ 0.3		
ø NA	H11		Minar Dina
ø NI	f 8		Wiper Ring
Surface roughness	Rtmax [µ]	Ra [µ]	
Bottom of groove	≤ 6.3	≤ 1.6	WR17
Face of groove	≤ 15	≤ 3	
Sliding surface	Rtmax [µ]	Ra [µ]	
PU, elastomeres	≤ 2.5	≤ 0.1-0.5	
	≤2	≤ 0.05-0.3	

27.Mar.2008